

<b>Machine</b>	<b>Dugard Lunan 800A Vertical Machining Centre</b>
Control	GSK 218MC-H control
Stock No	U28218
Serial No	KH1409152
Year of Manufacture	09/2014
<b>Price</b>	<b>£16,500 + VAT</b>

## Specification

Linear guideways - X & Y Axis	45mm width
Boxway - Z axis	355mm width
X axis travel	800mm
Y axis travel	500mm
Z axis travel	580mm
Spindle nose to table	110 – 660mm
Spindle centre to column guide-way face	560mm
Rapid feed X/Y-axis	20m/min
Z-axis	18m/min
Feed rates	1 – 5,000mm/min
Table size	1,050mm x 500mm
Maximum loading capacity of table	600Kg
T-slot no./width/distance of table	5/18/90
Spindle speeds max	8,000rpm
Main motor rated power	7.5/11kW
Spindle nose taper	BT40
Position accuracy	X 0.012/Y 0.01/Z 0.01mm
Position repeatability	X 0.008/Y 0.006/Z 0.006mm
Maximum diameter of tools	100mm
Maximum length of tools	200mm
Maximum weight of tools	5Kg
Umbrella type ATC	20 Tools
Machine dimensions (L x W x H)	2,150mm x 2,760mm x 2,450mm 3,550mm with swarf auger Machine
Weight	5,700kg

## Standard equipment

Rigid tapping  
Chip flushing  
Full splash guard  
Interval auto-lubricating  
Auger chip conveyor with funnel & bin  
Lighting & CE certified

**Delivery, Unloading, Positioning, Commissioning & Training: extra at cost if required**

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