

## Dugard Lunan 570MF Multi-Function CNC Lathe

### Machine Specification

Max swing over bed	570mm
Max swing over cross slide	325mm
Max turned diameter	570mm
Max distance between centres	
Centre height	
Optional bed lengths	1000/1500mm
Bed width	
Max turned length	825/1325mm
(with electronic manual turn handwheel)	
Spindle bore	89mm
Spindle nose	D1-8
Main motor inverter drive	7.5/11kW
3 jaw chuck	310mm
Speeds, 3 range gearbox	40-1600rpm
X axis travel	
Z axis travel	
X axis rapids	6000mm/min
Z axis rapids	10,000mm/min
4 position electronic toolpost	25 x 25mm
Tailstock quill travel	150mm
Tailstock diameter	5MT
Quill diameter	75mm
Repositional accuracy	
Machine dimensions (L x D x H)	2570 x 1300 x 1700mm/ 3070 x 1300 x 1700mm
Machine weight	1000mm – 3100kg 1500mm – 3300kg

### Standard Equipment

3 range gearbox  
310mm manual 3 jaw chuck  
(250mm recommended with 6 station turret or 310mm with 4 station turret)  
4 position electronic toolpost  
Manual tailstock  
Fully guarded sliding door  
CE certified  
Coolant and lighting

### Machine Prices - Controls

<b>GSK 980TD</b>	<b>£25,500</b>
<b>Fanuc 0iMate</b>	<b>£29,500</b>
<b>Siemens 828D</b>	<b>£29,500</b>

### Machine Options

400mm 4 jaw independent chuck	<b>£495</b>
6 position electronic turret in lieu of 4 way (32x32mm) Including 2 x boring bar holders, 1 x face holder	<b>£485</b>
Roller bearing type steady rest 20~140mm	<b>£475</b>
Travelling steady with pads	<b>£250</b>
Quick change toolholder adaptor (4 way turret only)	<b>£695</b>
Quick change toolholders	<b>£80</b>
Quick change parting off holder with blade and 5 inserts	<b>£256</b>
Swarf conveyor and bin	<b>£1,850</b>