

## Dugard Lunan 400MF Multi-Function CNC Lathe

### Machine Specification

Max swing over bed	400mm
Max swing over cross slide	170mm
Max turned diameter	300mm
Max distance between centres	1000mm
Centre height	200mm
Optional bed lengths	750/1000mm
Bed width	320mm
Max turned length	860mm
Spindle bore (with manual chuck)	52mm
Spindle nose	D1-6
Main motor inverter drive	5.5kW
3 jaw chuck	200mm
Speeds through 2 range gearbox	
Range 1	80~400rpm
Range 2	400~2000rpm
X axis travel	230mm
Z axis travel	860mm
X axis rapids	6m/min
Z axis rapids	8m/min
4 position electronic toolpost	25 x 25mm
Tailstock quill travel	150mm
Tailstock diameter	4MT
Quill diameter	55mm
Repositional accuracy	0.01mm
Machine dimensions	2320 x 1100 x 1550mm
Machine weight	2000kg

### Standard Equipment

Constant surface speed function  
2 range gearbox  
200mm 3 jaw chuck  
4 position programmable electronic toolpost  
Manual tailstock  
Sliding door  
Coolant  
Lighting  
CE certified

### Machine Prices - Controls

<b>GSK 980TD</b>	<b>£18,450</b>
<b>Fanuc 0i Mate</b>	<b>£24,278</b>
<b>Siemens 828D</b>	<b>£24,278</b>

### Machine Options

250mm 3 jaw chuck (in lieu of standard 3 jaw)	<b>£360</b>
Additional 250mm 3 jaw chuck	<b>£860</b>
320mm 4 jaw chuck	<b>£365</b>
6 position electronic toolpost in lieu of 4 way	<b>£485</b>
2 point travelling steady friction pads	<b>£170</b>
3 point fixed steady friction pads	<b>£250</b>
3 point fixed roller finger steady	<b>£390</b>
Quick change toolholder adaptor (4 way turret only)	<b>£695</b>
Quick change toolholders	<b>£80</b>
Quick change parting off holder with blade and 5 inserts	<b>£256</b>
Swarf conveyor and bin	<b>£1,467</b>

